

Date: Thursday, 12/20/2007 12:49:14 PM
 User: Dominique Dube

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: PB67-43001-29
Job Number	: 36391		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: PB674300129
This Issue	: 12/20/2007 S.O. No. :	Drawing Number	:
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : LARGE FAB ASSY	Drawing Revision	:
Previous Run	: 36355	Material	:
Written By	: <u>W</u>	Due Date	: 1/5/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>W</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

ISSUE TRAVELER

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

+ CUT B67-43001-313 AS PER DWG
 0.090" THK 6061T6 B 19059 B07-12-21

1 of EACH

CUT 2X B67-43001-319 AS PER DWG
 0.090" THK 6061T6 B 19059 B07-12-21

CUT 2X B67-43001-337 AS PER DWG
 0.090" THK 6061T6 B 19059 B07-12-21

DE-BURR

3.0	M6061T6S090
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Comment: Qty.: 0.80000 sf(s)/Unit Total : 0.80000 sf(s)
 6061-T6 .090 Sheet

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B07-12-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/20/2007 12:49:14 PM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001-29

Job Number: 36391

Part Number: PB674300129

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	QC8	SECOND CHECK
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41 of each

Comment: SECOND CHECK

5 02/12/24

6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

BEND AS PER DWG B67-43001-313

BEND AS PER DWG B67-43001-337

12 08-01-06

7.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/01/09 (40)

8.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

WELD AS PER DWG B67-43001-29

12 08-01-08

9.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

10 08-01-09 (1)

10.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

(1X)

CHEMICAL CONVERSION COAT AS PER QSI005 4.1 (ALODINE)

M/L 08/01/09

11.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-01-09

12.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

(1X)

POWDER COAT GREEN SANDTEX AS PER QSI005 4.3 (4.35.8)

M/L 08/01/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001-29

Job Number: 36391

Part Number: PB674300129

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

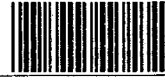
08-01-09

1X

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

IDENTIFY & PLACE IN STOCK

08-01-28

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



2008/1/29

①

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

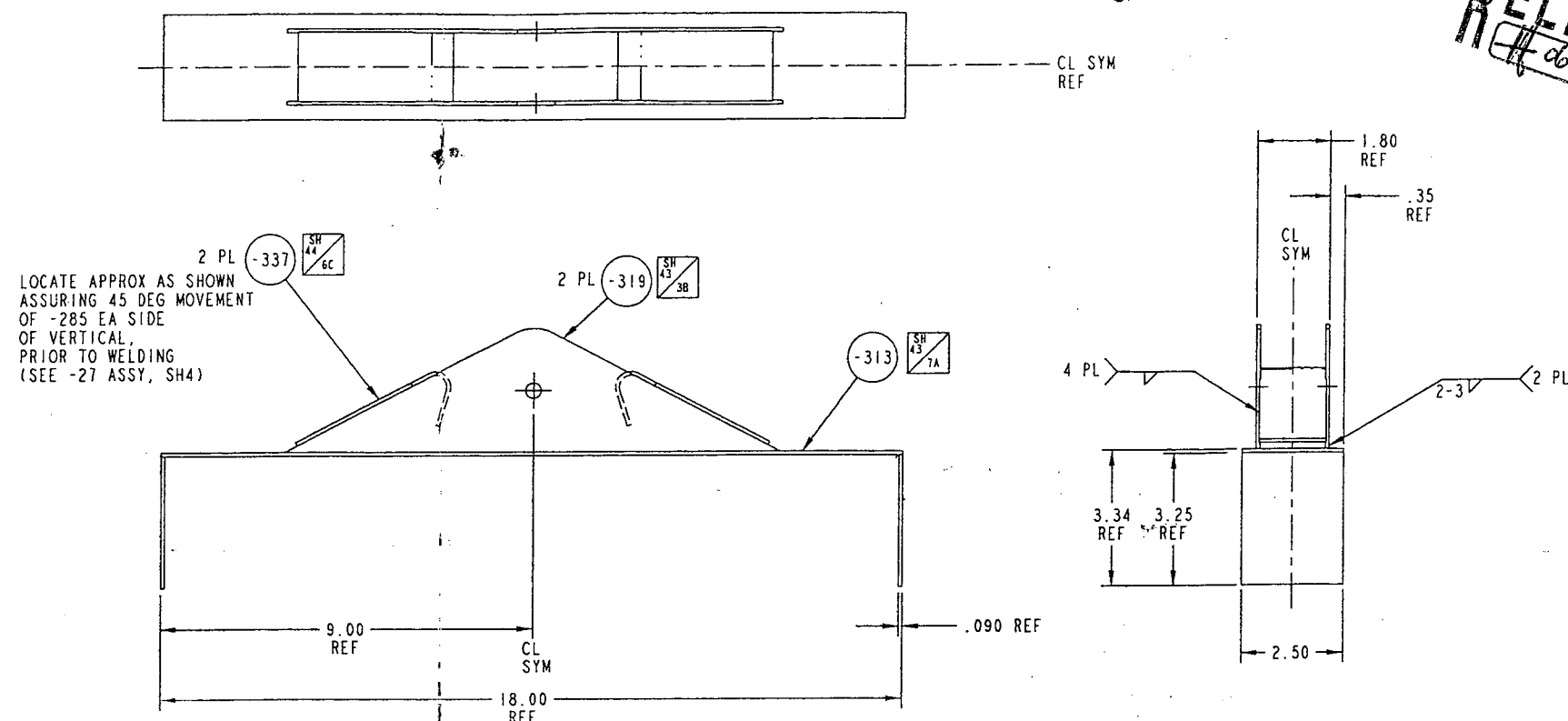
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QA: N/C Closed: _____ Date: _____

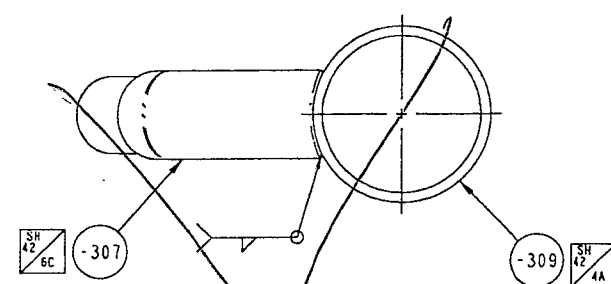
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

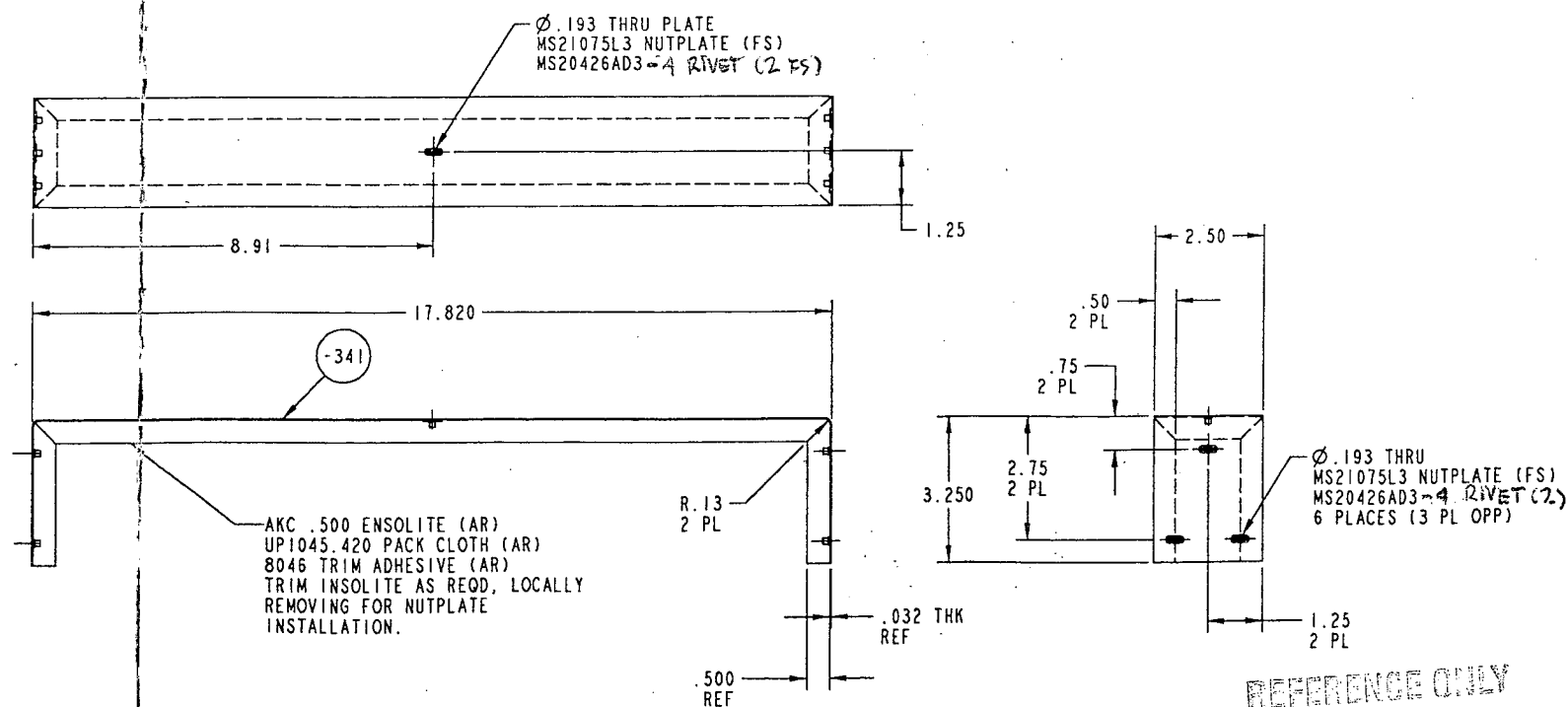
RELEASED
06-01-20



① -29 BLADE POSITIONER WELDMENT
SCALE 0.500



-25 TUBE GUIDE WELDMENT
SCALE 1.000

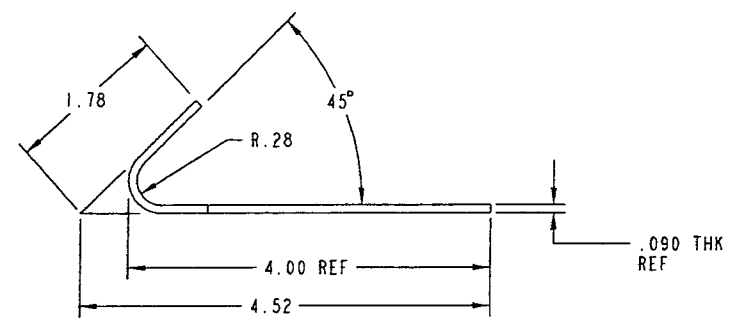
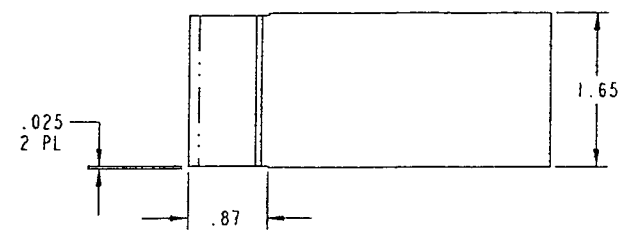


① -35 LOWER PAD ASSY
SCALE 0.500
MATL FOR -341: .032 THK 2024-T3, 00-A-250/4

PREMIER AVIATION, INC.			
2021 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	IDENT NO.	DWG NO.
D	OSUV8	B67-43001	B1
SCALE:	WT:	SHEET	40 of 45

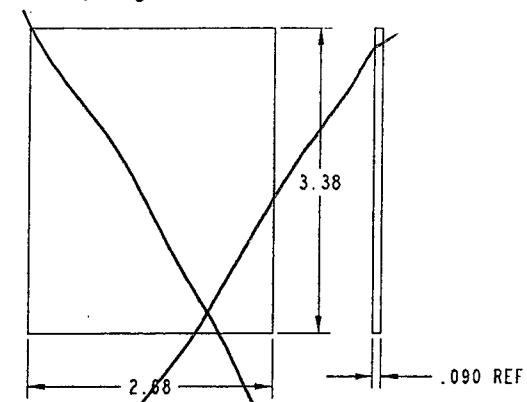
ORIGINAL

RELEASED
#d0.01.20



② -337 STOP PLATE
SCALE 1.000
MAT: .090 THK 6061-T6 AL,
QQ-A-200/8

SUPERCEDED BY
NOW PART OF -324



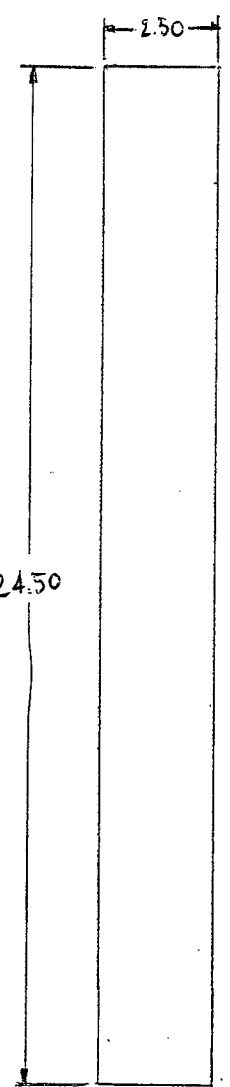
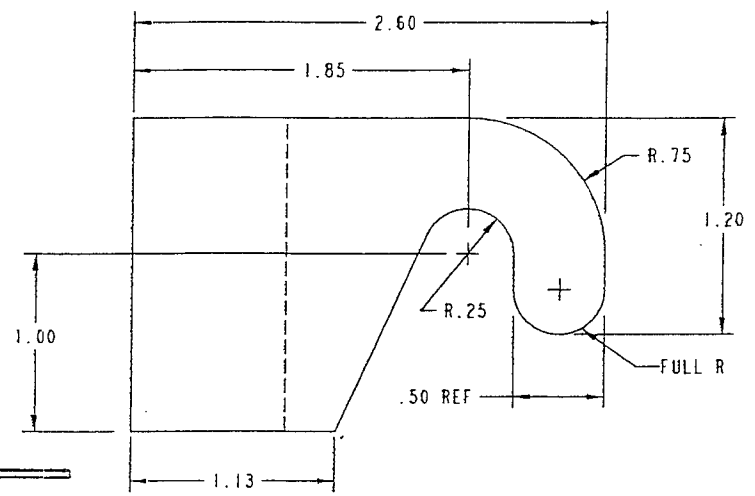
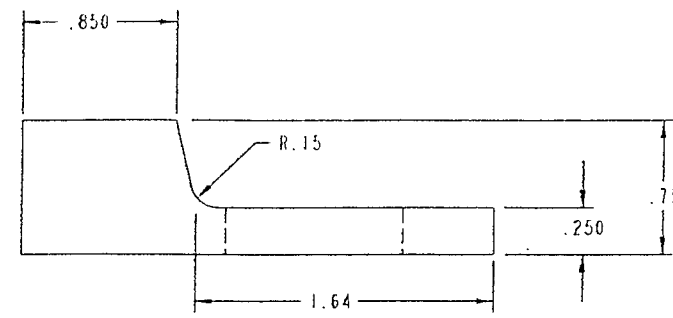
① -323 PLATE
SCALE 1.000
MAT: .090 THK 6061-T6 AL,
QQ-A-200/8

REFERENCE ONLY

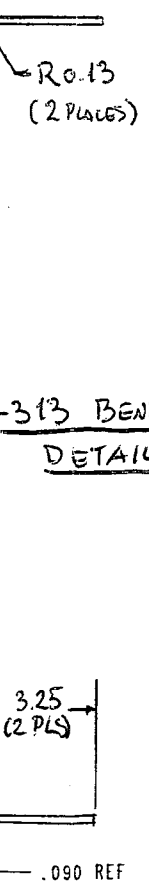
PREMIER AVIATION, INC.			
2621 Aviation Parkway, Grand Prairie, Texas 75032			
SIZE	CODE IDENT NO.	DWG NO.	REV.
D	OSUV8	B67-43001	Bt
SCALE:	WT:	SHEET	44 of 45

ORIGINAL

RELEASED
Feb. 1. 20

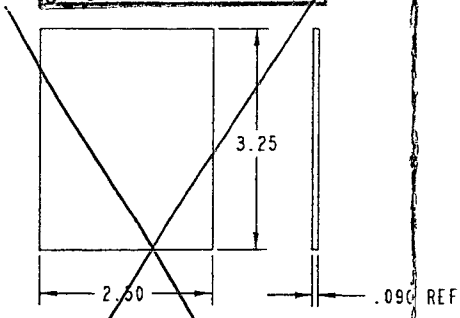


① -313 FLAT PATTERN
SCALE 0.500
MAT: .090 THK 6061-T6 AL,
00-A-200/8

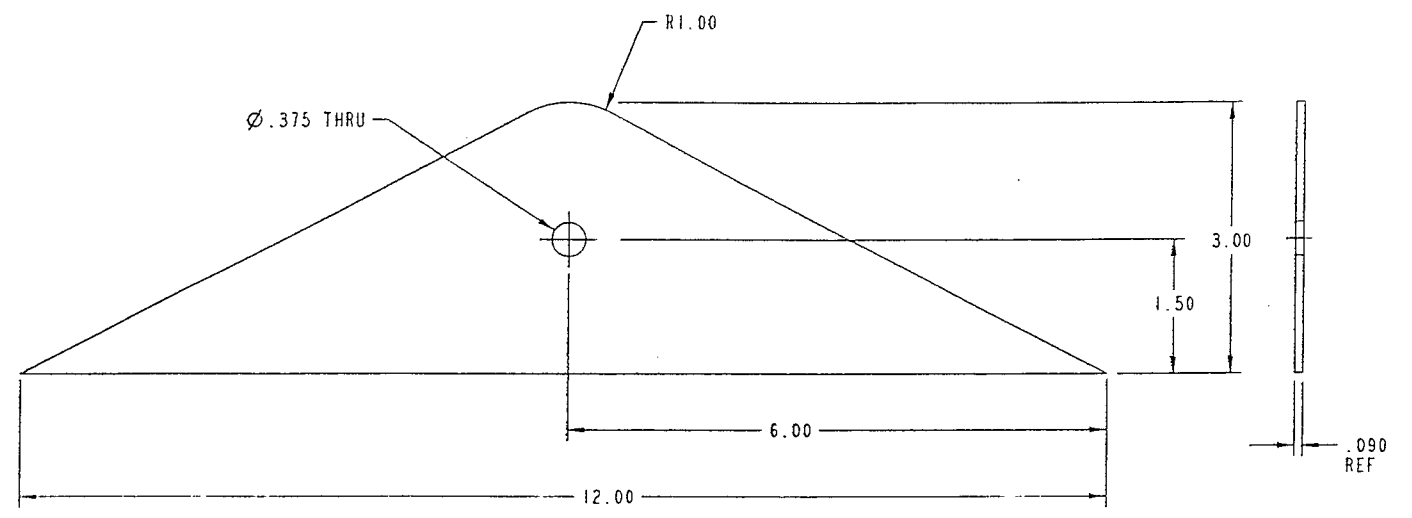


③ -315 HOOK
SCALE 2.000
MAT: 6061-T6 AL,
00-A-200/8

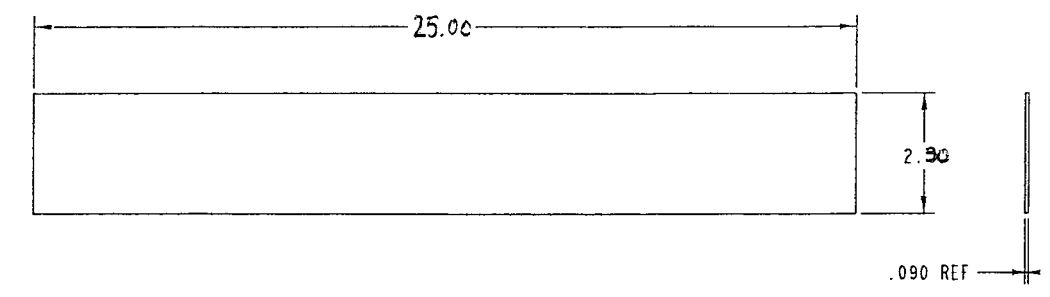
SUPERCEDED BY
NEW PART OF -317



② -317 PLATE
SCALE 0.750
MAT: .090 THK 6061-T6 AL,
00-A-200/8



② -319 GUSSET
SCALE 1.000
MAT: .090 THK 6061-T6 AL,
00-A-200/8



① -321 PLATE
SCALE 0.500
MAT: .090 THK 6061-T6 AL,
00-A-200/8

REFERENCE ONLY

PREMIER AVIATION, INC.			
2621 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO.	DWG NO.	REV
D	OSUV8	B67-43001	B
SCALE:	BT:	SHEET	43 OF 45

ORIGINAL

